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# EST Grain Silo Temperature & Level Monitoring System



# System Introduction



Temperature is a key factor for maintaining grain quality in a grain storage system. When the grain has suffered from deterioration, corrosion or pest and disease damage, the temperature is increased inevitably. If precise temperature information of the grain can be mastered, an air conditioning system can be more efficiently controlled to achieve high efficient energy management. For silo management, an EST system can measure grain temperature in silo and measure stored grain level synchronously, thereby not only instantly tracking and recording grain conditions, recording historical records, but also providing optimal grain storage quality monitoring.

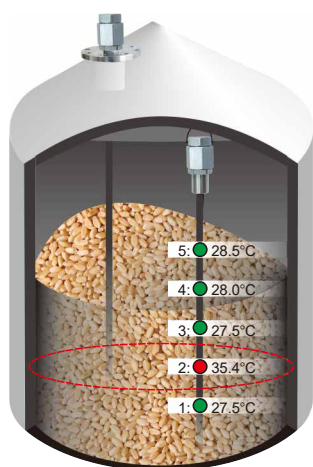
The EST can be matched with the FineLink hub series, and employs an RS485 communication interface to transmit information to a central control room or a human-machine interface via wire or wirelessly. The EST is matched with MMS-TLA silo information and integrated with monitoring software, so that a user can easily monitor dual information, both the temperature and grain level in the silo, through a remote computer, thereby performing grain storage management with the utmost convenience and efficiency.

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# EST20000-A

## multi-point temperature sensor



### System Introduction

EST20000-A multi-point temperature sensor wire can measure temperature of grain in different positions of the silo in real time, to record condition of the grain and provide you the optimal monitoring of grain storage quality. Relative to the traditional silo, manual temperature measurement is time-consuming and arduous. The temperature measured by EST20000-A is digital signal, which can output RS485 communication mode through matching with FineLink 1-wire to transmit information to the central control room or human-machine interface. The user can easily know the grain temperature in the silo only from the remote end and conduct the most efficient grain storage management.

### Features

- Reinforced steel cable design can effectively resist the impact of grain and prolong service life of the product.
- Provide multi-point temperature measurement to help managers cope with food more swiftly.
- Detect whether there is fungus produced or activities of insects, to maintain food quality.
- Provide real-time monitoring of silo temperature for practitioners in food, fodder and grain, to help long-term storage.
- Prevent qualitative change of grain in the silo and fire disaster due to smolder.
- Temperature measurement position can be customized according to customer's requirements, which can be hung outside or built in the silo.

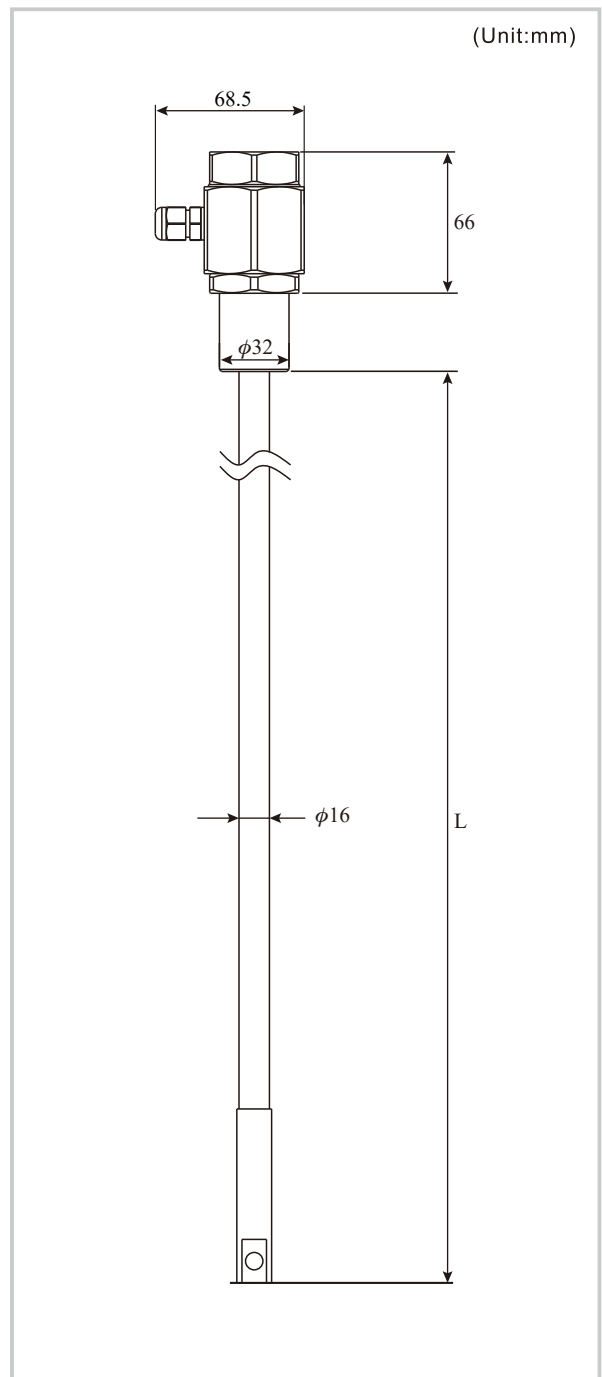


## Specifications

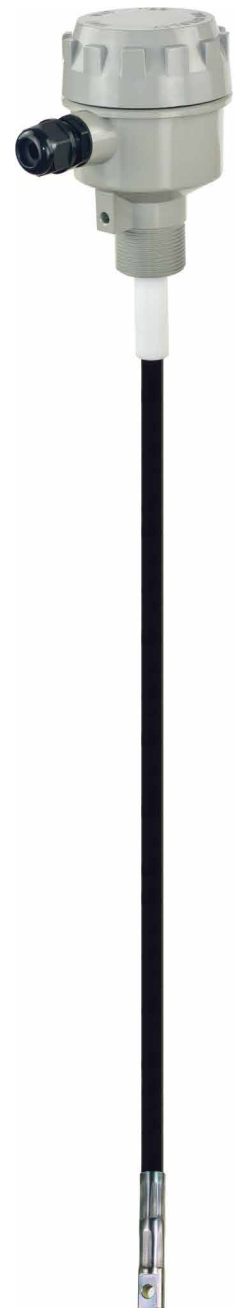
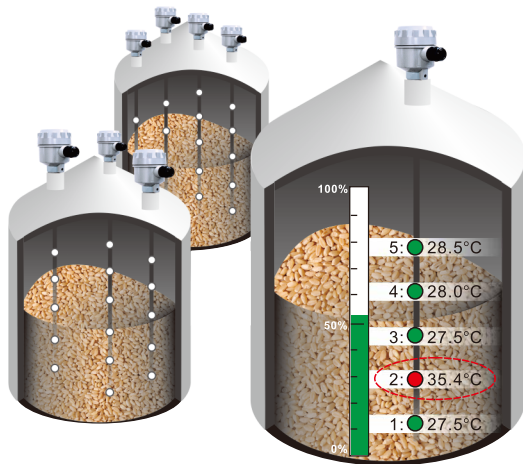
Measurement range	-10~85°C
Resolution	0.1°C
Accuracy	±0.5°C
Length Max.	Max. 30 m
Quantity of sensors	Max. 30 PCS
Position of sensors	One sensor is built in every meter
Cable material	Coated with XLPE, inner ring is copper wire (Standard)
Tensile load	4500 Kgf
IP rating	IP67
Housing material	SS41 Low-carbon steel
Outgoing cable diameter	φ4~7mm
Ambient temp.(Ta)	T80°C:-40 ≤ Ta ≤ 70°C T95°C:-40 ≤ Ta ≤ 80°C

※FineLink 1-wire is requirement (combination)

## Dimension



# EST20000-B 2 in 1 grain temperature & level monitoring transmitter



## Introduction

For silo management, users must install temperature sensing wire and grain level sensor separately in the past to get the information of temperature and grain level. EST20000-B two-in-one silo temperature and grain level meter can synchronously measure grain temperature and level in the silo, to track and record grain condition, so as to provide you the optimal grain storage quality monitoring. EST20000-B adopts the RS485 communication interface, to transmit information to the central control room or human-machine interface. Users can monitor dual information of grain temperature and level in the silo from the far end, to conduct the most convenient and efficient grain storage management.

## Features

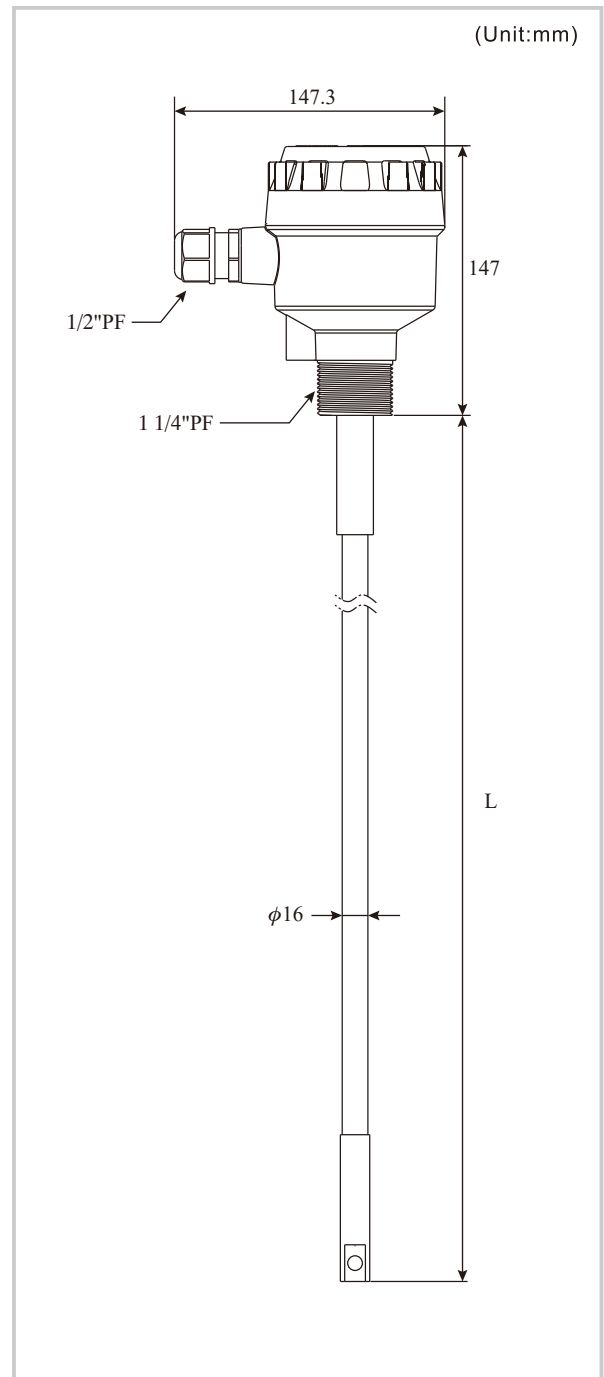
- Unique in the industry, EST20000-B transmitter integrated with simultaneous monitoring of grain level and temperature.
- Steel cable design can effectively resist the impact of grain and prolong service life of the product.
- Provide real-time multipoint temperature measurement to help managers cope with food more swiftly.
- Detect whether there is fungus produced or there are activities of insects, to maintain food quality and facilitate long-term storage.
- Prevent qualitative change of grain in the silo and fire disaster due to smolder.
- Temperature measurement can be customized according to customer's requirements.
- Any two points of EST20000-B are in simple calibration mode of grain level.
- The product uses open main current communication interface RS485. The system user can install the device on any system having the communication interface.



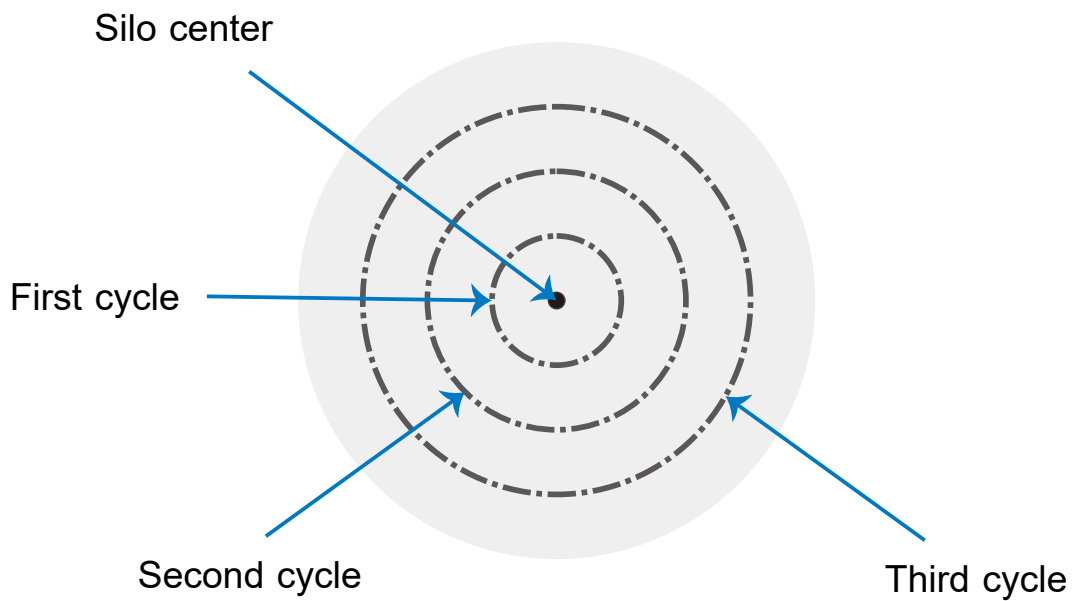
## Specifications

Power input	9 ~ 30 Vdc
Measurement range	-10~85°C
Resolution	0.1°C
Accuracy	± 0.5°C
Length	Max.30 m
Quantity of sensors	Max.30 PCS
Position of sensor	One sensor is built in every meter
Sampling speed	Grain level measurement: ≤1sec Temperature measurement: ≤1sec/node
Non-linearity of grain level	± 1 % FS
Output interface	RS485; Baud Rate:9600~57600 bps
Material of junction box	Aluminum alloy (ADC-12)
Outgoing cable diameter	φ4~7 mm
Cable material	Coated with XLPE, inner ring is copper wire
	4500 Kgf
IP rating	IP67
Ambient temp.(Ta)	T80°C: -40 ≤ Ta ≤ 70°C T95°C: -40 ≤ Ta ≤ 80°C

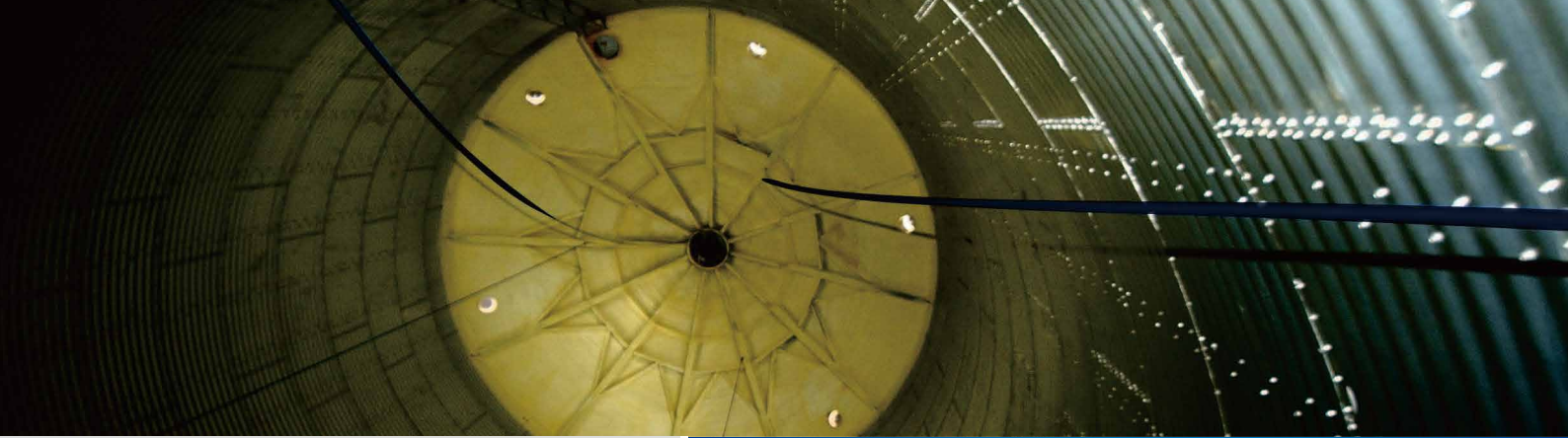
## Dimension



# Installation Qty Guide



If the silo is bigger than 8 meters in diameter, we suggest the customer follows our guide of sensor number and sensor installation position to guarantee system can totally monitor temperature change of material inside the silo.



Silo diameter	EST sensor number	Silo center	First cycle			Second cycle			Third cycle		
			Radius (m)	Quantity	Interval angle	Radius (m)	Quantity	Interval angle	Radius (m)	Quantity	Interval angle
4	1	1									
6	1	1									
8	3	0	2.3	3	120						
10	3	0	2.5	3	120						
12	4	1	3.3	3	120						
14	6	1	4.7	5	72						
16	7	1	5.6	6	60						
18	8	1	6	7	51						
20	11	0	2.5	3	120	7.5	8	45			
22	12	0	2.8	3	120	8.2	9	40			
24	13	0	3	3	120	9	10	36			
26	17	1	5.3	6	60	10.6	10	36			
28	19	1	6.6	6	60	10.6	12	30			
30	22	0	2.6	3	120	7.5	7	51	12.8	12	30
36	29	0	2.5	3	120	8.5	10	36	14.5	16	22.5
40	34	1	5.6	5	72	11.3	10	36	17	18	20

# Order Information

EST2 0 0 ⑦⑧ ⑨ ⑩ ⑪ ⑫ ⑬ ⑭ ⑮ ⑯ ⑰ ⑱ ⑲ ⑳ ㉑ ㉒ ㉓ ㉔ ㉕

⑦⑧ Certification

00: None

⑨ Type

A: Multi-point temperature sensor  
 B: 2 in 1 grain temperature & level monitoring transmitter

Connection

⑩ ⑪

00: None  
 Flange item  
 AK: JIS-FF  
 AN: ANSI-RF  
 AS: DIN-FF

Thread item  
 AC: ANSI  
 AA: JIS

⑫ ⑬

00: None  
 A9: 1-1/4"  
 B1: 1-1/2"  
 B2: 2"  
 B4: 2-1/2"  
 B5: 3"  
 B7: 4"  
 B8: 5"  
 B9: 6"  
 D9: DN32  
 E1: DN40  
 E2: DN50  
 E3: DN65  
 E4: DN80  
 E5: DN100

⑭ ⑮

00: None  
 03: PF male  
 07: NPT male  
 40: 5kg/cm<sup>2</sup>  
 42: 10kg/cm<sup>2</sup>  
 48: 150Lbs  
 49: 300Lbs  
 57: PN10  
 58: PN16

※ The standard connect of EST20000-A is 000000  
 The standard connect of EST20000-B is AAA903

⑯ ⑰ Connection material

MA: SUS304  
 MD: Low carbon steel  
 MH: Aluminum alloy

(Next page)



EST2 0 0 0 0 - 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25

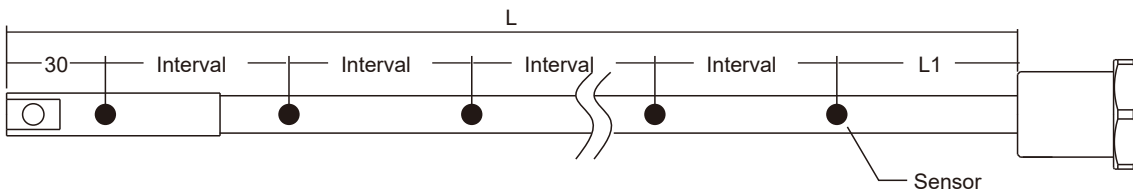
⑱⑲ Sensor interval

- 05: One sensor every 0.5m
- 08: One sensor every 0.8m
- 10: One sensor every 1.0m
- 15: One sensor every 1.5m
- 20: One sensor every 2.0m
- 28: One sensor every 2.8m

⋮

- 95: One sensor every 9.5m

※Temp. sensor interval=cable length ÷ numbers of temp. sensor .  
 Lowest interval = lowest temp. sensor to end of cable is fixed to be 30mm .  
 Highest interval (L1) = sensor interval -30mm .



⑳㉑ Sensor amount

- 01: 1 Pcs
- 02: 2 Pcs
- ⋮
- 30: 30 Pcs(Max)

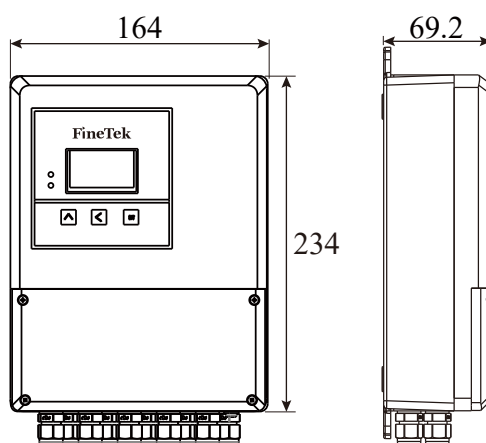
㉒㉓㉔㉕ Length

Code	Probe Length
0500~9999	500~9999mm
A100~A300	10000~30000mm "A" means multiplied by 100 times

# FineLink System Hub(1 to 8)

## FineLink system Hub(1 to 8)

(Unit:mm)



### Introduction

The multiple measuring data in one sensor will be interpreted by FineLink through RS-485 signal and send out to PC or other human machine interface. So the immediate temperature status can be monitored. In order to prevent infestation of pest in the storage when there is temperature changes.

### Specifications

Input power supply	12~28Vdc
Ambient temp.	-40~80°C
EST110	8
Housing material	Aluminum alloy (ADC-12)
RS-485 baud rate	RS-485
Cable diameter	1200~57600
Cable Isolated thickness	$\phi$ 4~7
Communication interface	>0,5mm
IP rating	IP67



## Order Information

JMW 6 <sup>05</sup> <sup>06</sup> <sup>07</sup> <sup>08</sup> - <sup>09</sup> <sup>10</sup>

**<sup>05</sup><sup>06</sup> Construction**

01: Wired

**<sup>07</sup><sup>08</sup> Certification**

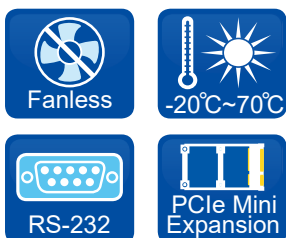
00: None

**<sup>09</sup><sup>10</sup> Function**

A4: 1-wire

# IPC Industrial Computer

## IPC (Industrial PC)



### Features

- Fanless system with Intel® Celeron® J6412 processor
- Multiple COM ports: six RS-232 and two RS-232/422/485
- 2 x HDMI dual independent display
- M.2 and one 2.5" SATA storage device
- CE/FCC compliant

### Specifications

#### Form factor

SBC Form Factor:

- » Supported CPU: Intel® Celeron® J6412 2.0 GHz  
(up to 2.6 GHz, quad-core, TDP 10W)
- » Chipset: SoC
- » System Memory:  
2 x SO-DIMM DDR4 3200 (8GB pre-installed) (up to 32GB)
- » Power:  
DC Jack: 12 ~ 28V DC  
Terminal Block: 12 ~ 28V DC  
Consumption: 12V@3.36  
(Intel® Celeron® J6412 with 8GB DDR4 Memory)

#### I/O Interface

I/O Ports:

- » USB: 2 x USB3.2 Gen2, 4 x USB 2.0
- » Ethernet: 3 x 2.5 GbE by Intel® I225-V/I226-V controller
- » Display: 2 x HDMI™ (up to 4K@30Hz)
- » COM Port: 2 x RS-232/422/485 (DB-9)  
6 x RS-232 (DB-9)
- » Digital I/O: 12-bit Digital I/O (DB15)
- » Audio: 1 x Line-out, 1 x Mic-in
- » Wireless: 1 x 802.11a/b/g/n/ac (optional)
- » TPM: 1 x TPM (2 x10 pin) Intel PTT
- » Watchdog Timer: Programmable 1 ~ 255 sec/min



### Expansion Slots

#### Expansion Slots

- » M.2: 1 x 2230 A-key (PCIe Gen3 x1/USB 2.0)  
1 x 2042/52/80 B-key (SATA/USB 2.0)  
1 x 2280 M-key (PCIe Gen3 x2)

### System

- » Cooling method / System Fan: Fanless
- » Drive Bays : 1 x 2.5" SATA 6Gb/s HDD/SSD bay

### Indicator & Buttons

- » Buttons 1 x Power Button: 1 x Reset Button  
1 x AT/ATX Switch
- » Indicators: 1 x LED for Power  
1 x LED for HDD

### Physical Characteristics

- » Construction: Extruded aluminum alloy

### Color

- » Color: Black

### Dimensions

- » Dimensions: 184 x 200.6 x 53 (mm)

### Weight

- » Weight: 2.04 /2.29 kg

### Environment

- » Operating Temperature: -10°C ~ 50°C with 0.7M/S air flow (M.2)
- » Humidity: 10% ~ 95% non-condensing
- » Operating Vibration: MIL-STD-810G 514.6C-1 (SSD)
- » Operating Shock: Half-sine wave shock 5G, 11ms, 100 shocks per axis (SSD)
- » Safety & EMC : CE, FCC, UKCA

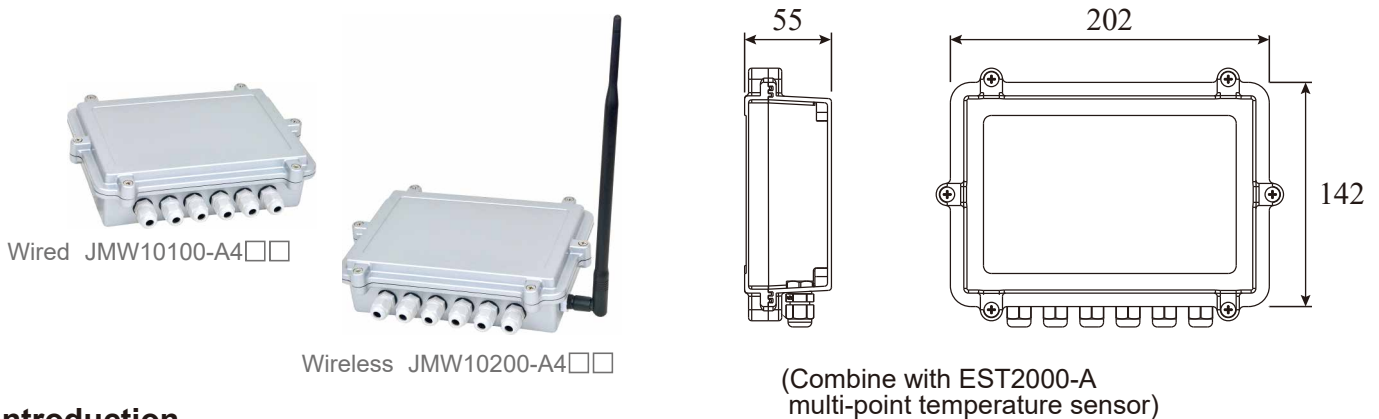
### OS Compatible

- » OS Compatible: Microsoft® Windows® 10/11, Linux

# FineLink 1-wire / FineLink RS485

## FineLink 1-wire / FineLink 1-wire wireless

(Unit:mm)



### Introduction

It extends and connects to the sensor through wired way, which can connect 4 sets of EST20000-A 1-Wire communication modes. Each sensor has an independent connection, which can prevent the whole system from crashing due to a particular equipment failure, so as to make users capable of maintaining multiple equipment more easily. 1-wire digital signal can be transformed to RS485 to make MMS-TL silo temperature and grain level management system or PLC read and use.

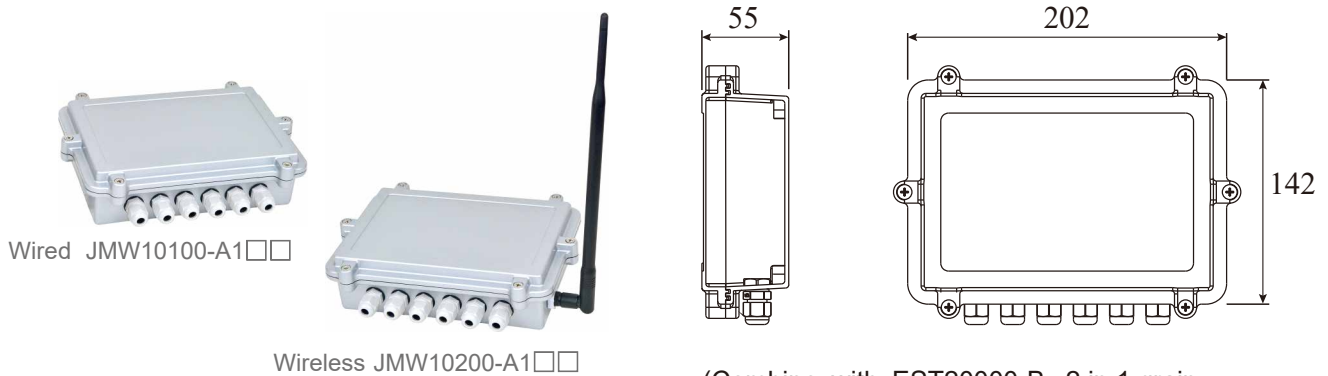
### Specifications

Supply voltage	10~30Vdc
Ambient temperature	-40~80°C
Connection port	Max.4
Housing	Aluminum alloy (ADC-12)
Communication interface	RS-485
RS-485 baud rate	9600~115200
IP rating	IP67



## FineLink RS485 / FineLink RS485 wireless

(Unit:mm)



(Combine with EST20000-B 2 in 1 grain temperature & level monitoring transmitter)

### Introduction

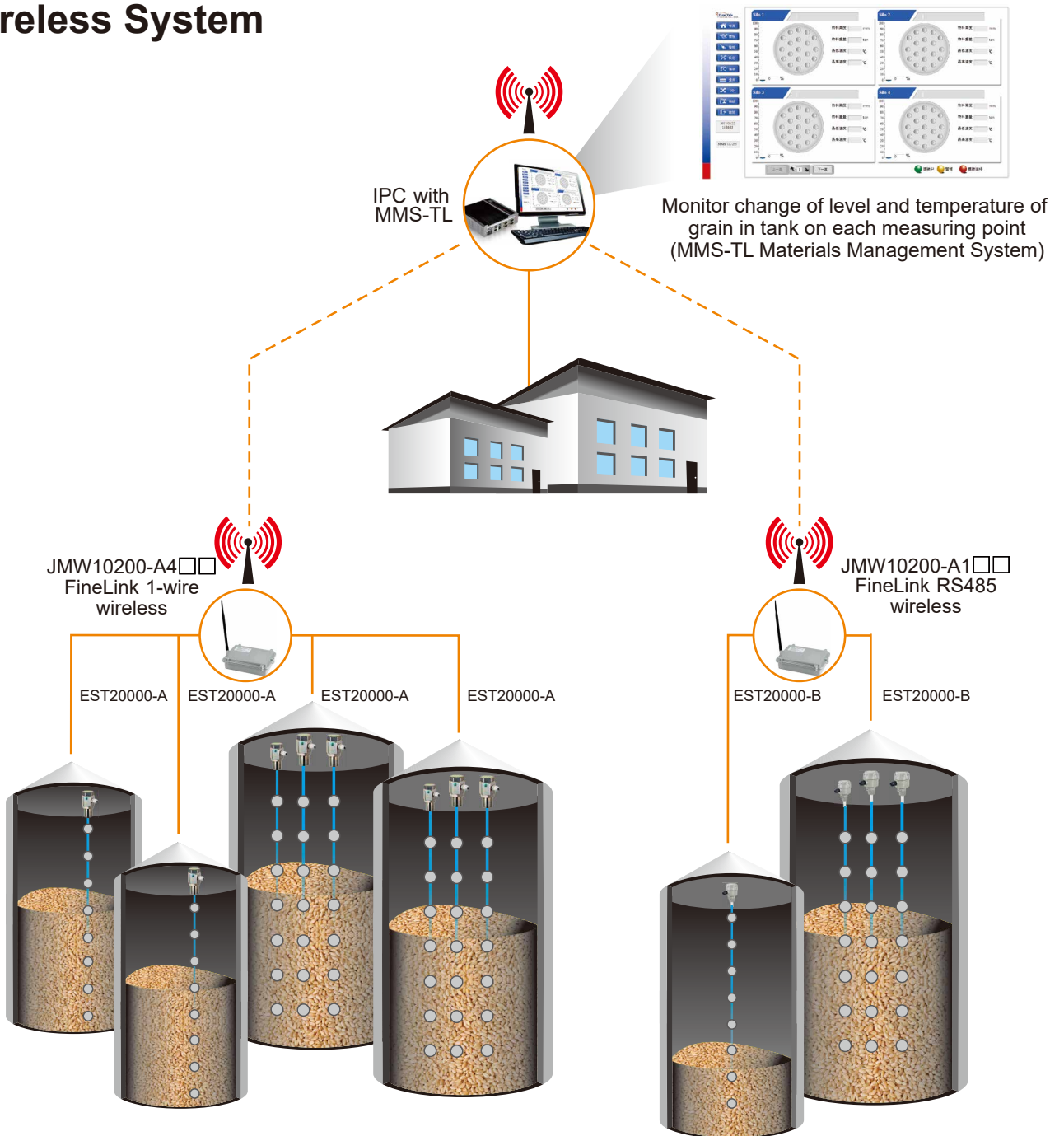
It integrates 4 sets of signals with RS485 communication mode to make wiring more convenient and clear. Each port is independent, which can prevent the whole system from crashing due to a particular equipment failure, to make users capable of maintaining multiple equipments more easily. 4 sets of 4-wire type connection ports also supply 24VDC power for external device.

### Specifications

Power input	10~30Vdc
Current input	2A
Power output	10~30Vdc
Current output	400 mA / CH (under power input and current of 2A)
Output	RS-485
Input	Four sets of RS-485 (each set is independent and isolated)
Baud rate	1200~57600
Working temperature	-40~80°C
Electrostatic protection	IEC61000-4-2 ESD 8kV Air, 4kV contact
IP rating	IP67

# System Architecture

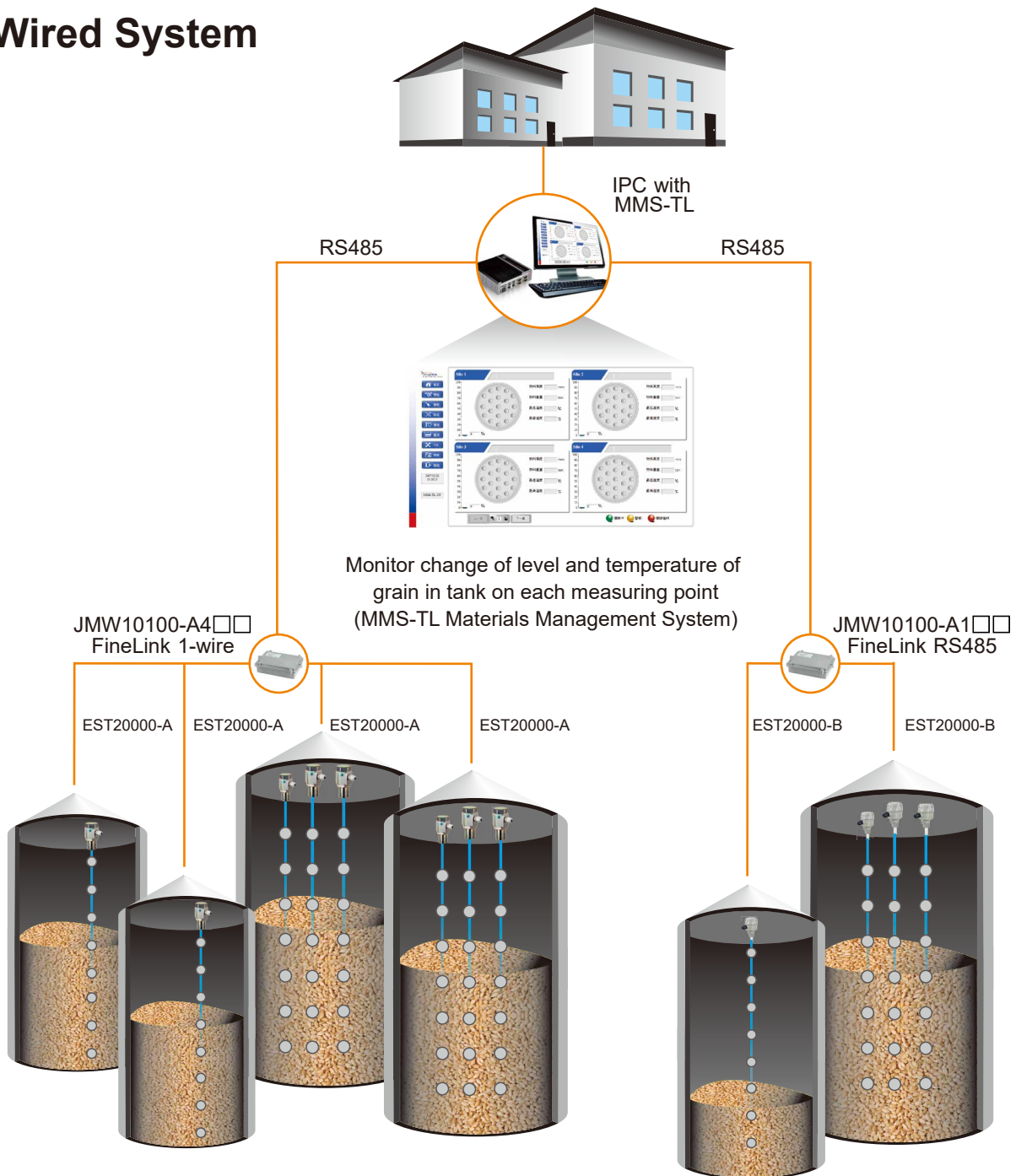
## Wireless System



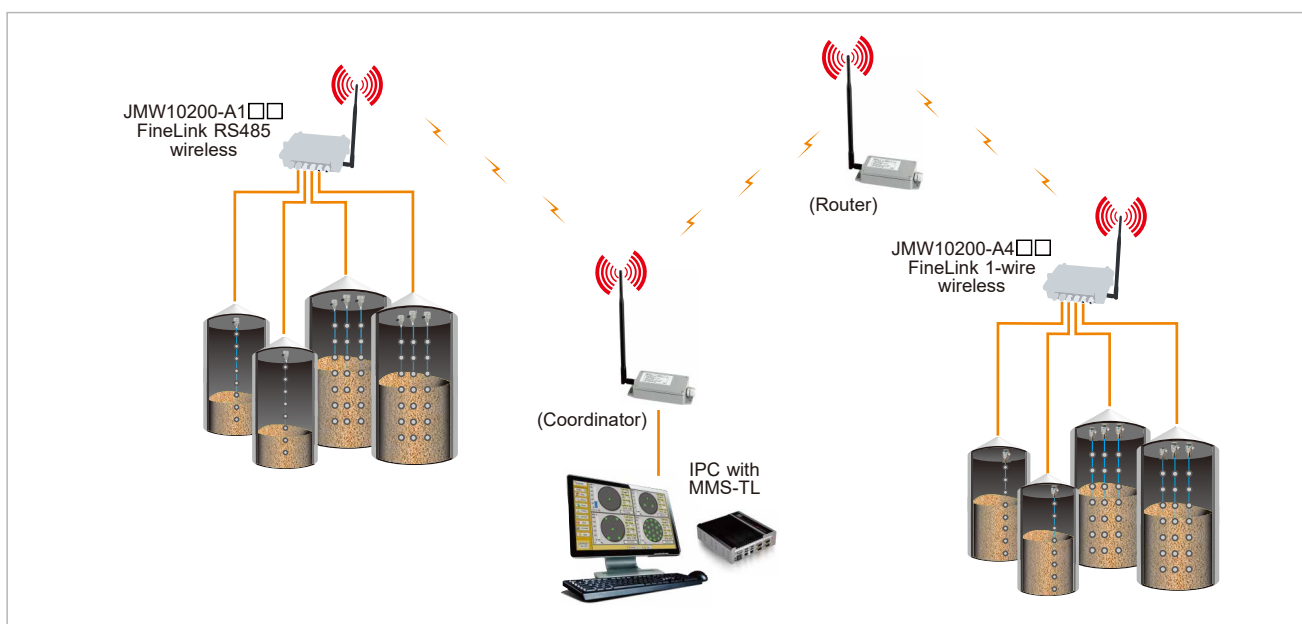
(Wireless system, please refer P15 for more details)



# Wired System



# Wireless System Architecture



FineLink Wireless uses wireless to transmit RS485 signal, help customer reduce cable and maintenance costs.

## Specification

Output communication	RS485
Input communication	FineLink RS485: RS485 FineLink 1-wire: 1-wire signal
RS-485 baud rate	9600/19200/38400 57600/115200
Storage temp.	-40~80°C
Operating temp.	-40~80°C
Static electricity protection	IEC61000-4-2 ESD 8kV Air 4kV contact
Power Input	10V~30V
IP rating	IP67

## Wireless Communication

Operating frequency Range	2405 MHz ~ 2480 MHz
Number of channels	16 CH
Channel spacing	5 MHz
Data transmission rate	250 kbps
Sensitivity	-100 dBm (PER ≤ 1%)
Transmission range	Max. 2Km



## Coordinator / Router

### Coordinator

P/N: JMW20200-0C

Coordinator receives signal from FineLink or Router, then sends to PC or PLC via RS485 interface, MMS software reads and displays the measured data

### Router

P/N: JMW20200-0R

Router increases transmission distance when the wireless signal strength from Finelink to Coordinator is not strong enough due to long distance. Router receives data from FineLink, then enhance and forward signal to Coordinator. then enhance and forward signal to Coordinator.



### Specification

RS-485 baud rate	9600/19200/38400 57600/115200
Storage temp.	-40~80°C
Operating temp.	-40~80°C
Static electricity protection	IEC61000-4-2 ESD 8kV Air 4kV contact
Dimension	146 X 66 X 30 mm
Power Input	10V~30V
IP rating	IP67

### Wireless Communication

Operating frequency Range	2405 MHz ~ 2480 MHz
Number of channels	16 CH
Channel spacing	5 MHz
Date transmission rate	250 kbps
Sensitivity	-100 dBm (PER ≤ 1%)
Transmission range	Max. 2Km
Antenna specification	3.5mm SMA Female

# Order Information

## IPC contains MMS-TL

- MMS/M300** IPC (traditional Chinese WIN7)
  - + MMS-TL
  - + RS485-USB converter (YTXPUSB485-T)
- MMS/M200** IPC(English WIN7)
  - + MMS-TL
  - + RS485-USB converter (YTXPUSB485-T)
- MMS/M400** IPC(simplified Chinese WIN7)
  - + MMS-TL
  - + RS485-USB converter (YTXPUSB485-T)

## FineLink

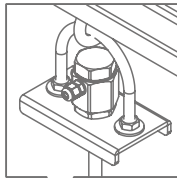
Communication	Model	Order Code	Communication interface
FineLink Wired	EST20000-B	JMW10100-A150	Input: RS-485, Output: RS-485
	EST20000-A	JMW10100-A450	Input: 1-wire, Output: RS-485
FineLink Wireless	EST20000-B	JMW10200-A157	Input: RS-485, Output: ZigBee
		JMW10200-A158	Input: RS-485, Output: LoRa
		JMW10200-A159	Input: RS-485, Output: GSM-(GPRS/3G/4G)
		JMW10200-A162	Input: RS-485, Output: NBIOT
	EST20000-A	JMW10200-A457	Input: 1-wire, Output: ZigBee
		JMW10200-A458	Input: 1-wire, Output: LoRa
		JMW10200-A459	Input: 1-wire, Output: GSM-(GPRS/3G/4G)
		JMW10200-A462	Input: 1-wire, Output: NBIOT
-- --	-- --	JMW20200-0C	Coordinator
-- --	-- --	JMW20200-0R	Router



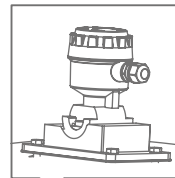
## Accessories

**EST210 Hanging hook**  
**ETB-0030**  
**(ESTAM1D-MDA0000003)**

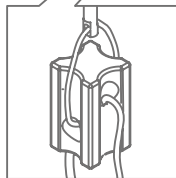
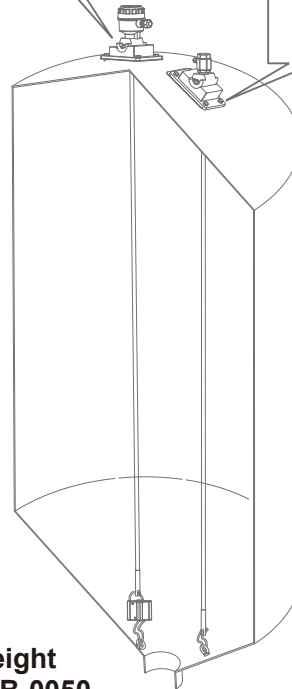
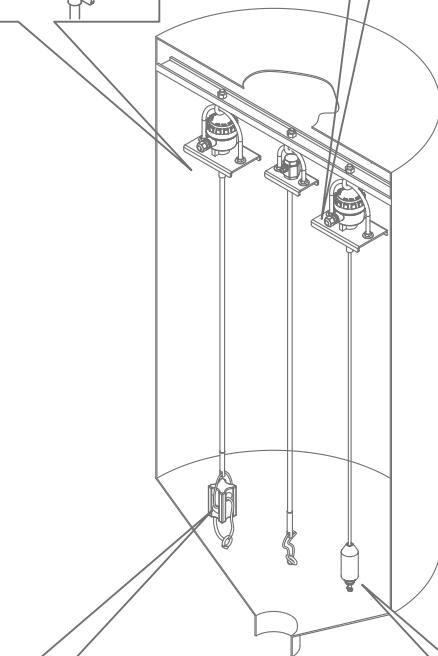
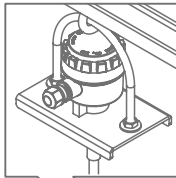
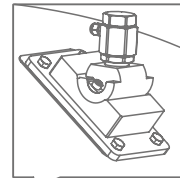
**EST220 Hanging hook**  
**ETB-0031**  
**(ESTAM1A-0000000001)**



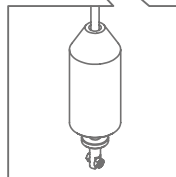
**EST220 Adjustable rotation angle mechanism**  
**ETB-0041**  
**(ESTAM1A-0000000004)**



**EST210 Adjustable rotation angle mechanism**  
**ETB-0040**  
**(ESTAM1A-0000000003)**



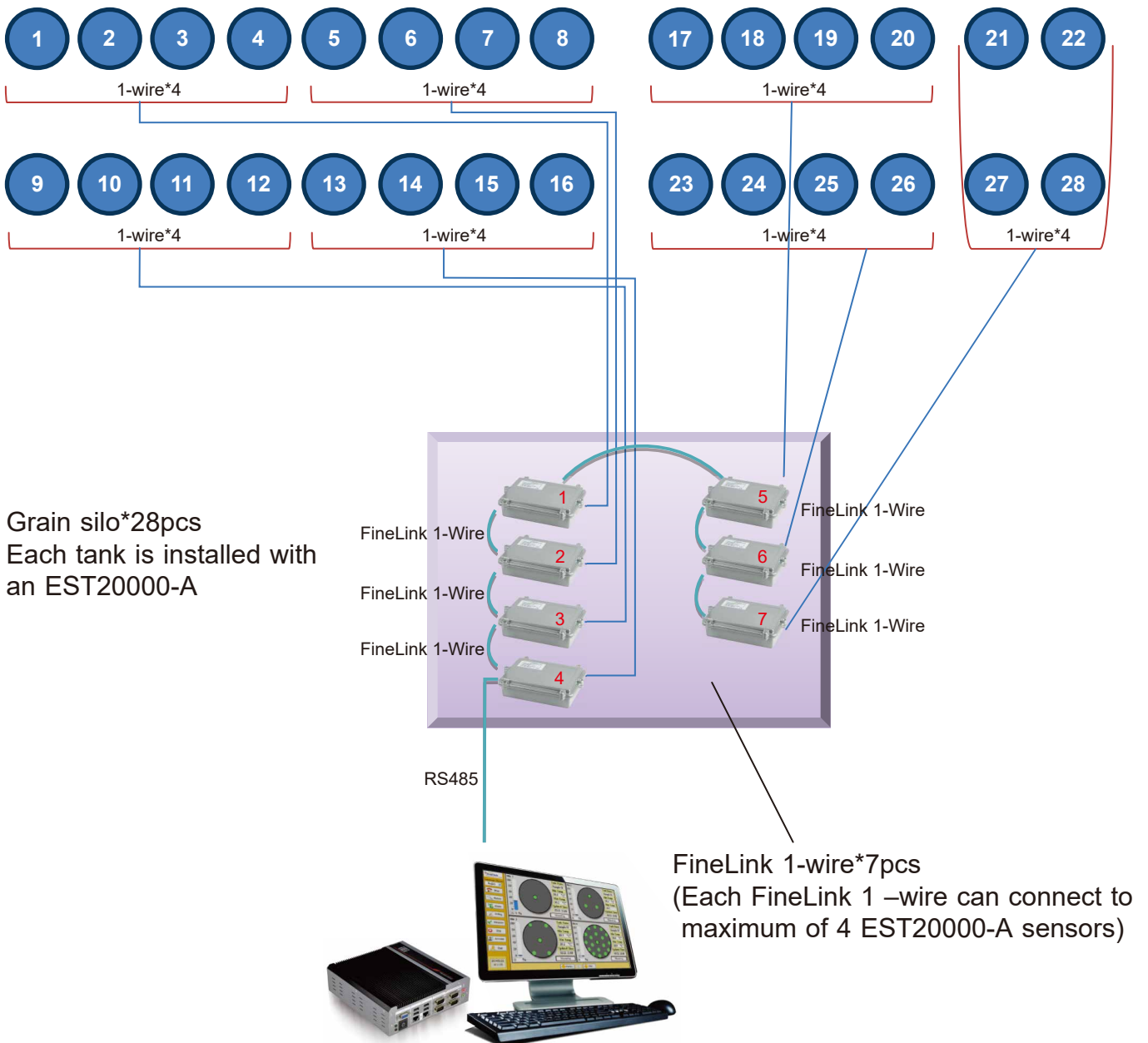
**Electrical Insulator**  
**EBA-1403**  
**(HP407-A01090G5)**



**Weight**  
**ETB-0050**  
**(ESTAM1A-0000000005)**  
**Material: Trivalent chromium**  
**Weight: 5kg**

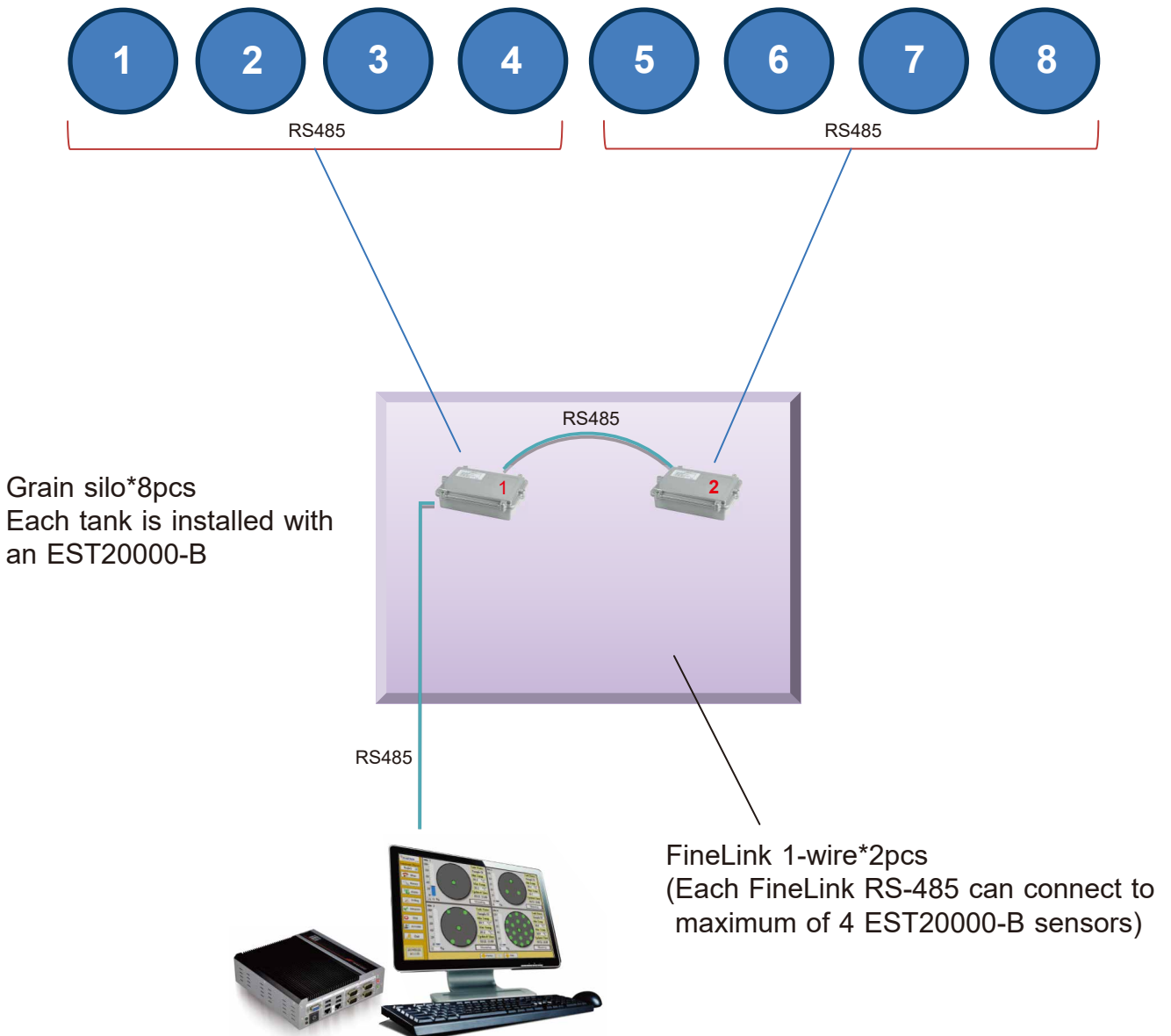
# Application Example

## Case 1: EST20000-A



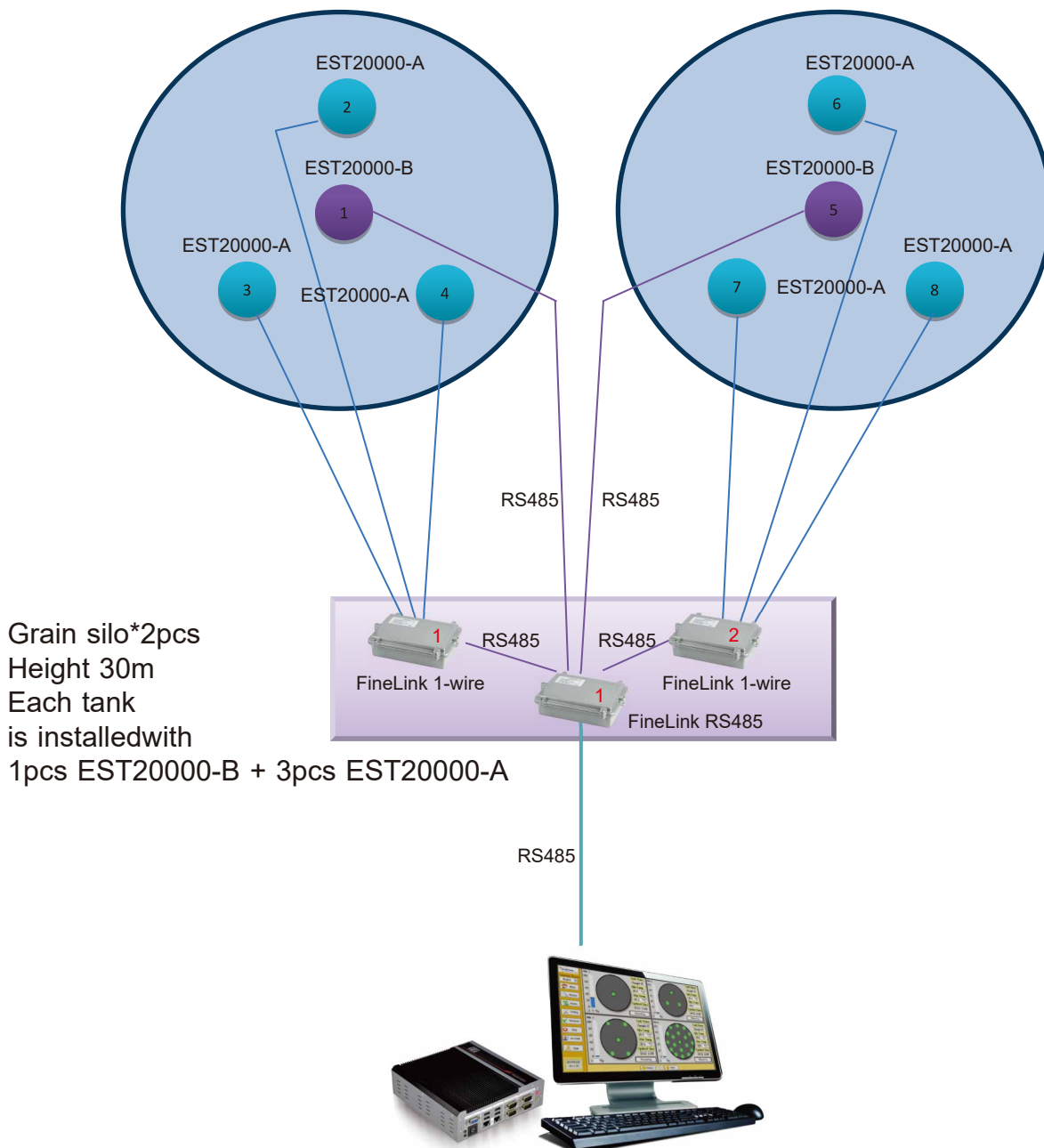


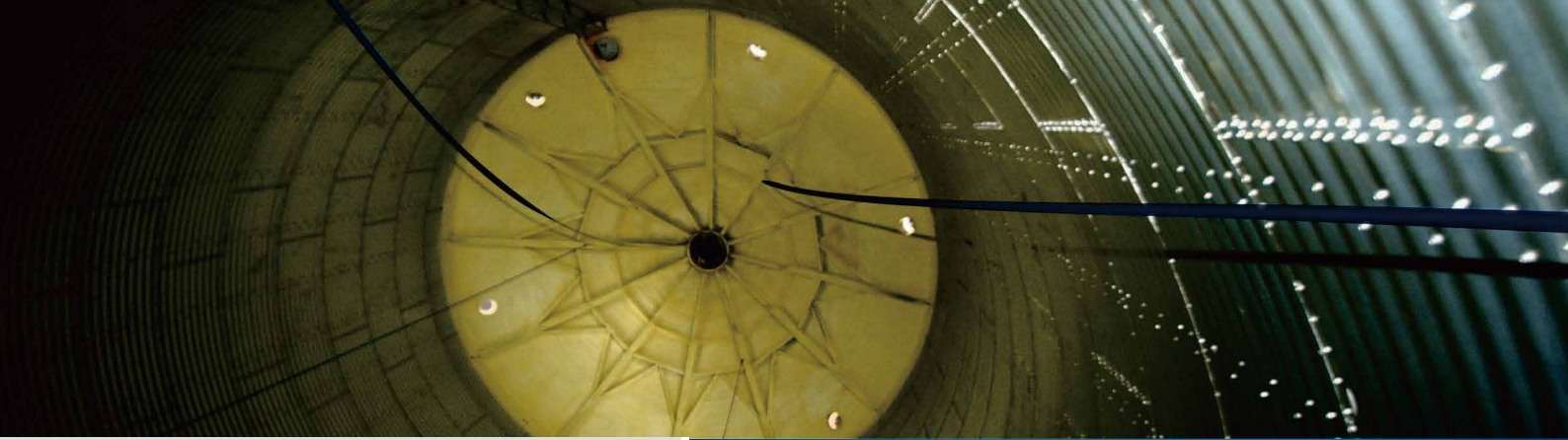
## Case 2: EST2 0000-B



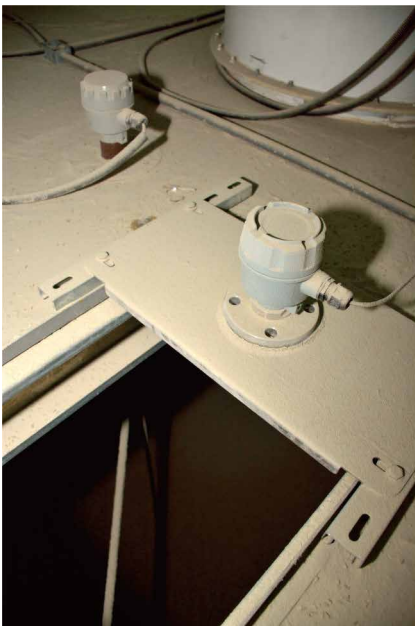
# Application Example

## Case 3: EST20000-A+EST20000-B

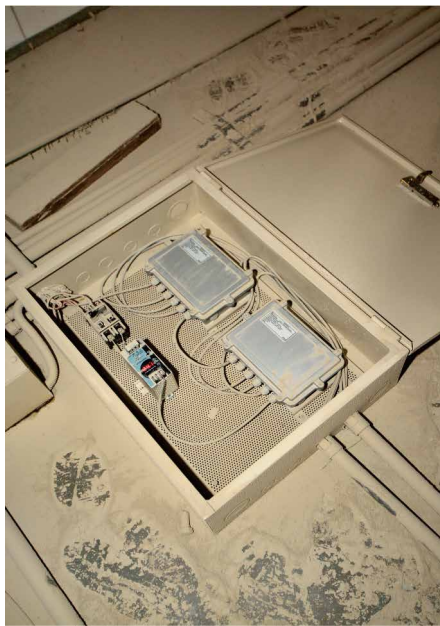




## Successful stories



▲ EST20000-B



▲ FineLink RS485



▲ FineLink 1-wire

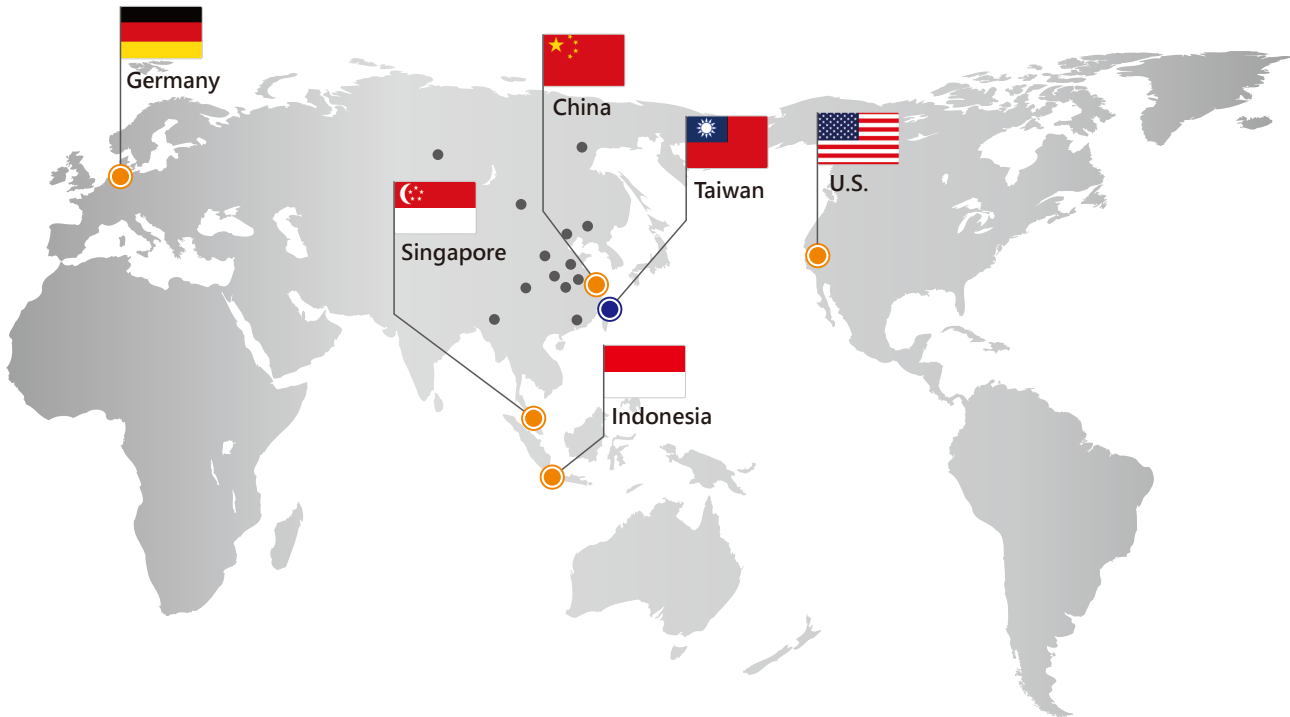


▲ EST20000-B



▲ EST20000-A

# GlobalNetwork



## ■ HeadQuarter

- Taiwan  
FineTek Co., Ltd. - Taipei Head Quarter   
No.16, Tzuchiang St., Tucheng Industrial Park  
New Taipei City 236, Taiwan  
TEL: 886-2-2269-6789  
FAX: 886-2-2268-6682  
EMAIL: info@fine-tek.com



## ■ NorthAmerica

- California, U.S.  
Aplus Finetek Sensor Inc. - US Office  
355 S. Lemon Ave, Suite D  
Walnut, CA 91789  
TEL: 1 909 598 2488  
FAX: 1 909 598 3188  
EMAIL: info@aplusfine.com

## ■ Europe

- Germany  
FineTek GmbH - Germany Office  
Bei den Kämpen 26  
21220 Seevetal-Ramelsloh, Germany  
TEL: +49-(0)4185-8083-12  
FAX: +49-(0)4185-8083-80  
EMAIL: info@fine-tek.de

## ■ Asia

- China  
Fine automation Co., Ltd. - Shanghai Factory   
No.451 DuHui Rd, MinHang District, Shanghai,  
China 201109  
TEL: 86-21-6490-7260  
EMAIL: info.sh@fine-tek.com
- Singapore  
FineTek Pte Ltd. - Singapore Office  
37 Kaki Bukit Place, Level 4 Singapore 416215  
TEL: 65-6452-6340  
EMAIL: info.sg@fine-tek.com
- Indonesia  
PT. FineTek Automation Indonesia - Indonesia Office   
PERGUDANGAN TUNAS BITUNG  
JL. Raya Serang KM. 13,8, Blok C3 No. 12&15,  
Bitung Cikupa, Tangerang 15710  
TEL: 62 (021)-2958-1688  
EMAIL: info.id@fine-tek.com

- Mütec Instruments GmbH - Germany Office   
Bei den Kämpen 26  
21220 Seevetal-Ramelsloh, Germany  
TEL: +49-(0)4185-8083-0  
FAX: +49-(0)4185-8083-80  
EMAIL: muetec@muetec.de



Distributor: