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Magnetostriuctive Level Transmitter



INTRODUCTION

The FineTek magnetostrictive level transmitter identifies the level of liquids and solutions with high precision and reliability.

This versatile sensor is ideal for continuous level measurement of a wide range of liquids. Application ranges from petrochemical industries, marine and shipping to food and beverage production.

The sensor has a loop power supply and provides direct analog or digital output to the user interface.

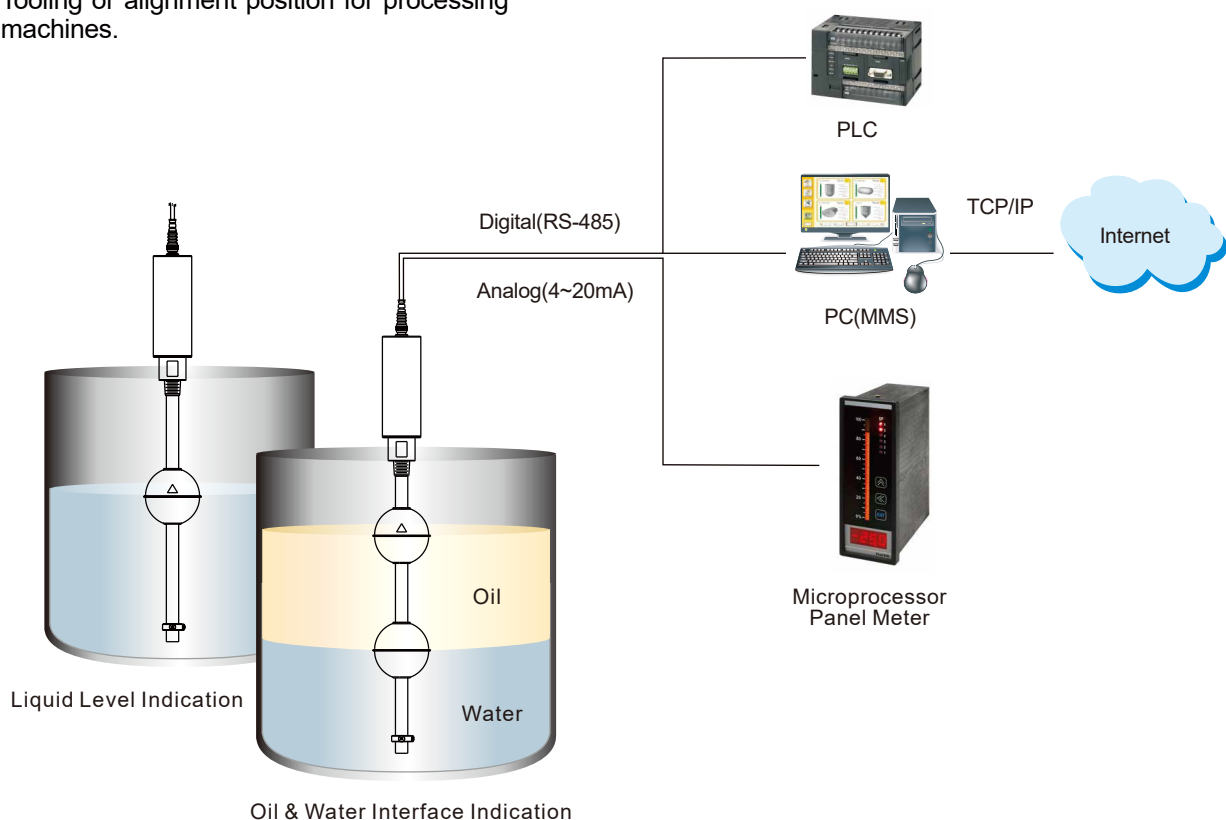
The FineTek magnetostrictive level sensor has proven itself due to its durability in a wide range of temperatures, pressures and operating conditions as well as its low maintenance nature.

FEATURES

- Absolute positioning output and no calibration required after power failure.
- Stability and reliability.
- Easy installation without calibration & maintenance.
- Prompt response time, high resolution & high accuracy.
- Durable structure, dust-proof, withstands high pressure.
- Oil/water dual level indication.
- The Max. operation temp. is 195BC.
- EG-6, 37, 60 adopted loop power structure for wire saving.
- Explosion-proof model available for hazardous environments.
- IP67(Enclosure)/IP69K(Probe).
- Support HART / RS485 and 4~20mA / voltage output.

APPLICATION

- Liquefied natural gas.
- Crude oil, petroleum's and diesels.
- Chemical processing.
- Pharmaceuticals and medication.
- Food and beverages, breweries.
- Dams, water barriers, wastewater treatment.
- Power plants, marine and shipbuilding.
- Tooling or alignment position for processing machines.



OPERATING PRINCIPLE

The sensor mainly consists of magnetorestrictive wires sealed in a stem/rod and a permanent magnet sealed into a float that can move up and down the stem. Electrical current travels along the wires in the stem creating an axial magnetic field. When the float's and stem's magnetic field intersect, a torsional force is created with different height levels (see right).

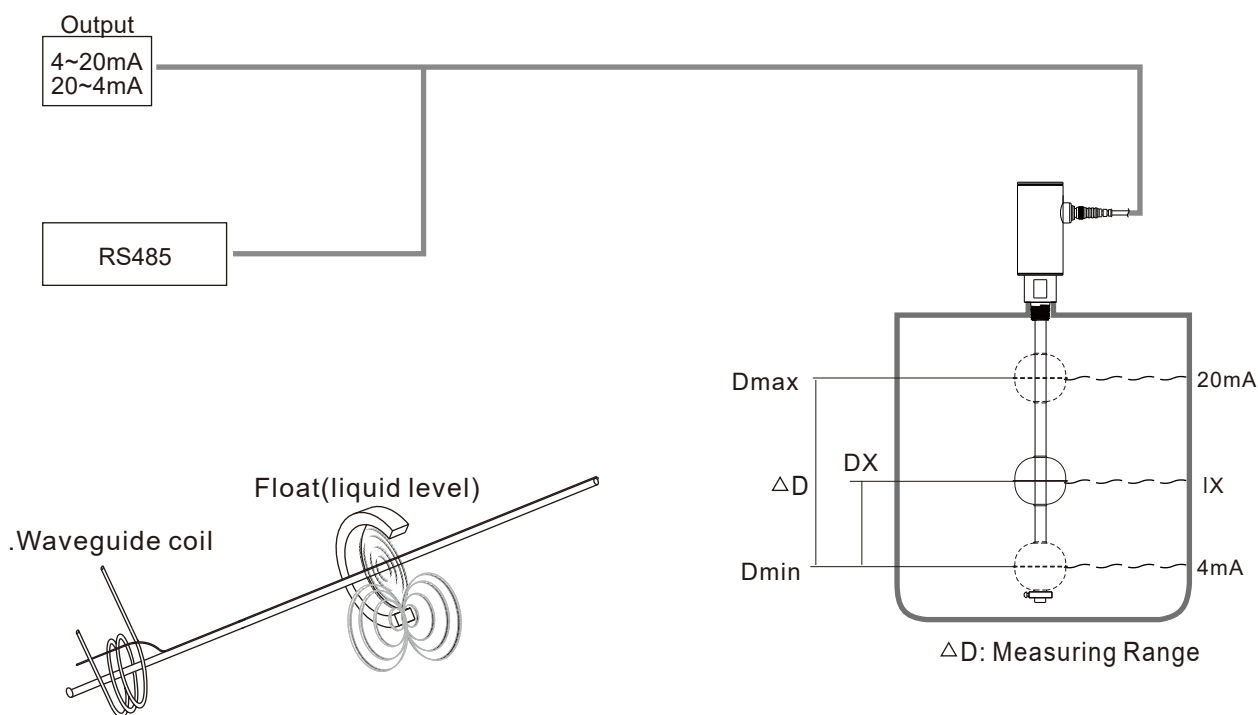
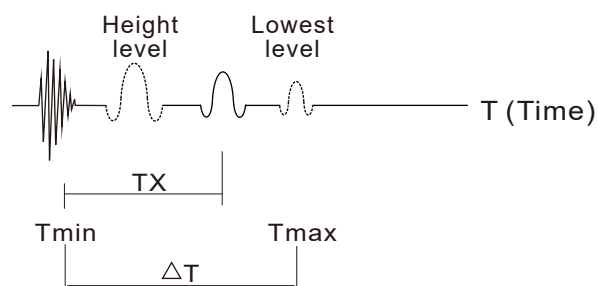
The sensor measures the liquid level (D) by calculating the elapsed time between torsional forces. Using velocity and time, distance can be calculated. This action is timely and continuous. A change in float position will be detected promptly via signal output.

CONVERSION FORMULA

The relation of ΔD & 4~20mA output

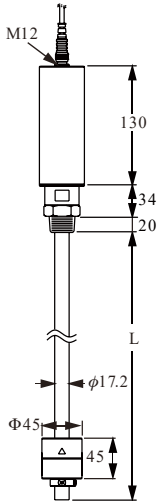
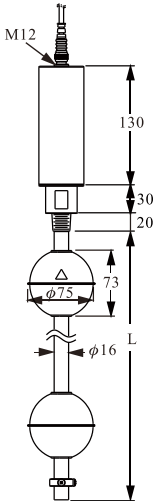
$$\frac{IX-4}{(20-4)\text{mA}} = \frac{\Delta T - T_X}{\Delta T} = \frac{DX}{\Delta D}$$

$$\Rightarrow IX = \frac{16DX}{\Delta D} + 4\text{mA} \quad (\text{The relative current})$$



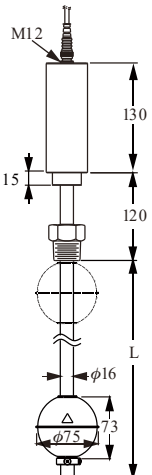
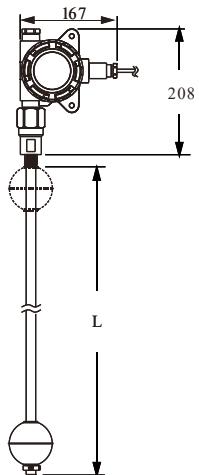
EXPLOSION PROOF MODEL



Dimensions (Unit: mm)	 NEPSI Ex ia IIB T3~T6 Ga ATEX II 1G Ex ia IIB T3~T6	 NEPSI Ex ia IIB T3~T6 Ga ATEX II 1G Ex ia IIB T3~T6
Model No.	EG374 (Anti-Corrosion Model)	EG371 (Single/dual Float Model)
Application	For acid/alkali corrosion liquids.	For single/dual level and interface measurement.
Measuring range	50~2000mm	50~5500mm
Non-Linearity	± 0.05% F.S. or ± 1.0mm (whichever is greater)	± 0.05% F.S. or ± 1.0mm (whichever is greater)
Repeatability	± 0.004% F.S.	± 0.004% F.S.
Temp. coefficient	± 100 ppm/°C	± 100 ppm/°C
Operation pressure	5 bar(Max.)	30 bar(Max.)
Ambient temp.	-40°C ~ 85°C	-40°C ~ 85°C
Operation temp.	-20°C ~ 80°C	-40°C ~ 125°C
Temp. accuracy	± 1°C	± 1°C
Output	4~20mA	4~20mA
Max load (Ω)	(VS-18)÷0.02 VS=Supply voltage	(VS-18)÷0.02 VS=Supply voltage
Digital output	RS485, compatible with HART, Read Only	RS485, compatible with HART, Read Only
Response time	16Hz	16Hz
Power supply	12~30V(4-wire), 18~30V(2-wire), 18~28V(Explosion proof)	12~30V(4-wire) , 18~30V(2-wire), 18~28V(Explosion proof)
Housing material	SUS304 (SUS316 option)	SUS304 (SUS316 option)
Connection	3/4"PT	1/2"PT
Wetted material	PP	SUS304
Enclosure	IP67 (Enclosure) / IP69K(Probe)	IP67 (Enclosure) / IP69K(Probe)

EXPLOSION PROOF MODEL



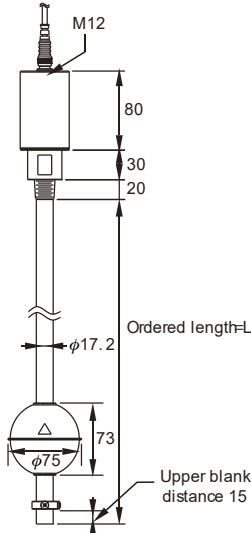
Dimensions (Unit: mm)	 NEPSI Ex ia IIB T3-T6 Ga ATEX II 1G Ex ia IIB T3-T6	 NEPSI Ex ia IIB T3...T6 Ga ATEX II 1G Ex ia IIB T3-T6
Model No.	EG37A (Ex-proof High Temp. Model)	EG36 (Diaplay Model)
Application	Explosion-proof model for hazadous environment.	Explosion-proof model with diaplay for hazadous environment.
Measuring range	50~5500mm	50~5500mm
Non-Linearity	± 0.05% F.S. or ± 1.0mm (whichever is greater)	50mm~4000mm ± 1mm 4000mm~5500mm ± 0.025% F.S.
Repeatability	± 0.004% F.S.	± 0.004% F.S.
Temp. coefficient	± 150 ppm/°C	± 100 ppm/°C
Operation pressure	30 bar(Max.)	30 bar(Max.)
Ambient temp.	-40°C ~ 85°C	-40°C ~ 85°C
Operation temp.	-40°C ~ 195°C	-40°C ~ 125°C
Temp. accuracy	± 1°C	± 1°C
Output	4~20mA	4~20mA
Max load (Ω)	(VS-18)÷0.02 VS=Supply voltage	(VS-16)÷0.02 VS=Supply voltage
Digital output	RS485, compatible with HART, Read Only	RS485, compatible with HART, Read Only
Response time	16Hz	16Hz
Power supply	12~30V(4-wire), 18~30V(2-wire), 18~28V(Explosion proof)	12~30V(4-wire) , 16~30V(2-wire), 16~28V(Explosion proof)
Housing material	SUS304 (SUS316 option)	Aluminum
Connection	1/2"PT	1/2"PT
Wetted material	SUS304	SUS304
Enclosure	IP67 (Enclosure) / IP69K(Probe)	IP67 (Enclosure) / IP69K(Probe)

EG50 (4 Wire)

Dimensions (Unit: mm)	
Model No.	EG50
Application	Four wire output
Measuring range	50~1000mm
Linearity	Range of more than 500mm, error $\pm 0.1\%$ F.S. Range of 500mm below the error of $\pm 500\mu\text{m}$
Repeatability	$\pm 0.005\%$ F.S.
Temp. coefficient	± 100 ppm/ $^{\circ}\text{C}$
Operation pressure	30 bar (Max.)
Ambient temp.	$-40^{\circ}\text{C} \sim 85^{\circ}\text{C}$
Operation temp.	$-40^{\circ}\text{C} \sim 125^{\circ}\text{C}$
Temp. accuracy	$\pm 0.5^{\circ}\text{C}$
Output	4~20mA / 20~4mA
Max load (Ω)	$(\text{VS}-18) \div 0.02$ VS=Supply voltage
Digital output	RS485(Optional)
Response time	1KHz
Power supply	18~30V
Housing material	SUS304(SUS316 Option)
Connection	M18x1.5
Wetted material	SUS304(SUS316 Option)
Enclosure	IP67 (Enclosure) / IP69K (Probe)

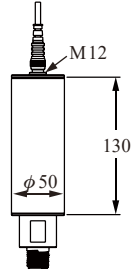
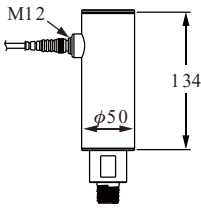
※ The output with 2 sets of 4~20mA analog output is available for EG50 series.

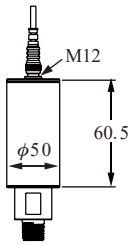
EG60 (2 Wire / 4 Wire)

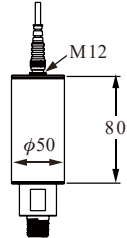
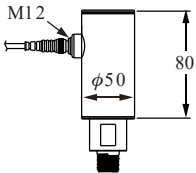
Dimensions (Unit: mm)		
Model No.	EG60 Two wire	EG60 Four wire
Application	Two wire loop Power output, comply with HART demand.	Four wire output
Measuring range	50~5500mm	50~2500mm
Linearity	(50~2000mm), 1mm (2001~5500mm), 0.05%F.S	(50~500mm), 0.1mm (50~500mm), 0.2mm (50~500mm), 0.5mm (500~2500mm), 0.02%F.S (500~2500mm), 0.05%F.S (500~2500mm), 0.1%F.S
Repeatability	± 0.002% F.S.	
Temp. coefficient	± 100 ppm/°C	
Operation pressure	30 bar(Max.)	
Ambient temp.	-40°C~ 85°C	
Operation temp.	-40°C ~ 125°C (Std. model) , -40~195BC (High temp. model)	
Temp. accuracy	± 0.5°C	
Output	4~20mA/ 20~4mA	0~10V, 10~0V, 0~5V, 5~0V, 4~20mA, 20~4mA
Max load (Ω)	(VS-18)÷0.02 VS=Supply voltage	500W
Digital output	RS485, Compatible with HART, Read Only	RS485(Optional)
Response time	16Hz	250Hz
Power supply	18~30V	
Housing material	SUS304 (SUS316 Option)	
Connection	1/2"PT	
Wetted material	SUS304	
Enclosure	IP67 (Enclosure) / IP69K (Probe)	

HOUSING OPTIONS

Mapping table of enclosure

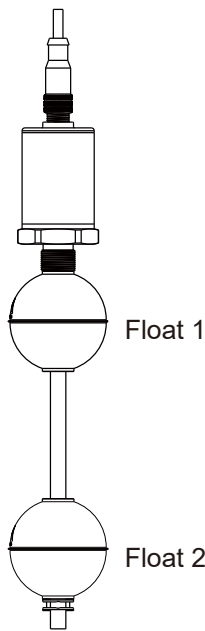
EG37 Explosion-proof (2 wire)	1 Top conduit	2 Side conduit
		

EG50 Four wire	1 Top conduit
	

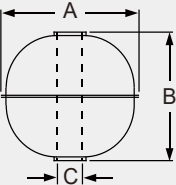
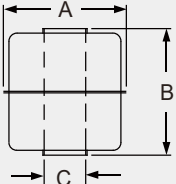
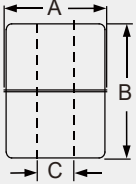
EG60 Two wire & Four wire	1 Top conduit	2 Side conduit
		

※ Standard model cable length is 2m.

External structure-Double float



FLOAT SPECIFICATIONS

Model	Model Number	Dimensions ($\phi A \times B \times \phi C$ mm)	S.G.	Max. Pressure (kg/cm ²)	Material	Stem Size
	S5	75x73x20.5	E>0.7	30	SUS 304 / 316	$\phi 16$
	S4	52x52x15	E>0.75	30	SUS 316	$\phi 12.7$
	SD	52x52x15	E>0.9	30	SUS 316	$\phi 12.7$
	SE	75x73x20.5	E>0.9	20	SUS 304 / 316	$\phi 16$
	A1	32x69x10.9	E>0.75	10	SUS 316 / 316L	$\phi 8$
	AA	32x69x10.9	E>0.9	10	SUS 316 / 316L	$\phi 8$
	S3	45x55x15	E>0.7	12	SUS 316	$\phi 12.7$
	SC	45x55x15	E>0.9	12	SUS 316	$\phi 12.7$
	F3	45x45x20	E>0.65	5	PP in Grey	$\phi 18$ (coating)
	FC	45x45x20	E>0.9	5	PP in Grey	$\phi 18$ (coating)
	P3	48x45x18.5	E>0.6	5	PP in Black	$\phi 17.2$ (coating)
	PC	48x45x18.5	E>0.9	5	PP in Black	$\phi 17.2$ (coating)
	NB	48x46x15.6	E>0.5	30	NBR in Black	$\phi 12.7$
	ND	48x46x15.6	E>0.9	30	NBR in Black	$\phi 12.7$
	NC	48x46x20	E>0.5	30	NBR in Black	$\phi 16$
	NE	48x46x20	E>0.9	30	NBR in Black	$\phi 16$

※ S.G(E):specific gravity

※ Probe diameter must be smaller then float's hole diameter.

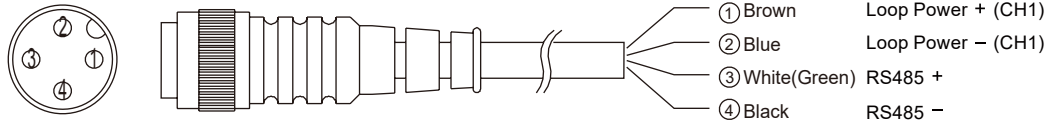
WIRING

When RS485(ModBus)is applied,Loop power only as power.

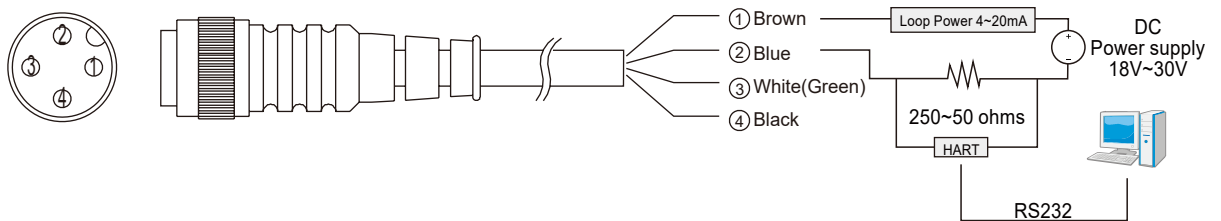
EG37 / EG60 (2 wire):

1. Single / Double float +RS485

Loop Power 24Vdc $\pm$ 10%

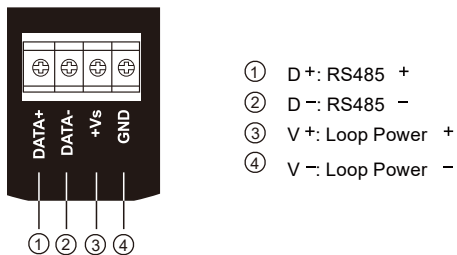


2. Single / Double float +HART



EG36:

Single / Double float +RS485



CUSTOMIZED STEM LENGTHS ARE AVAILABLE

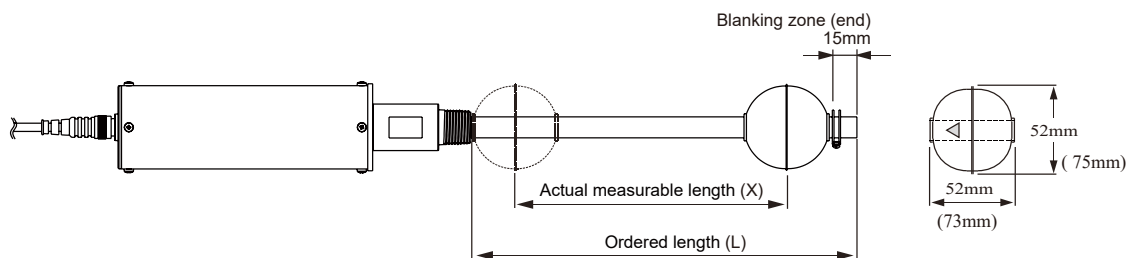
Note the difference between ordered length and actual measurable stem length below.

(2m below)= Actual measurable length (X) =Ordered length (L)-52mm-15mm,adopted stem f12.7

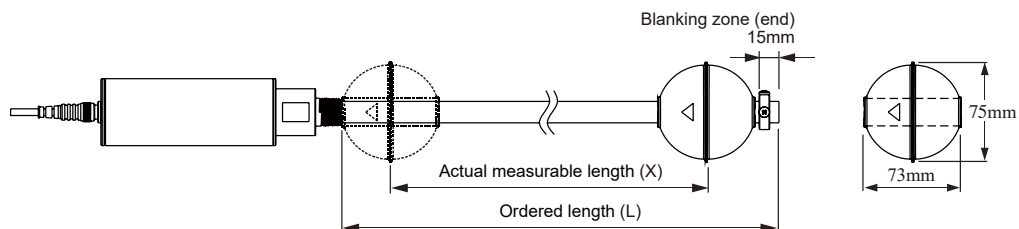
(2m above)= Actual measurable length (X) =Ordered length (L)-73mm-15mm,adopted stem f16

(2 μ below)= Actual measurable length (X) =Ordered length (L)-45mm-25mm,adopted stem f17.2

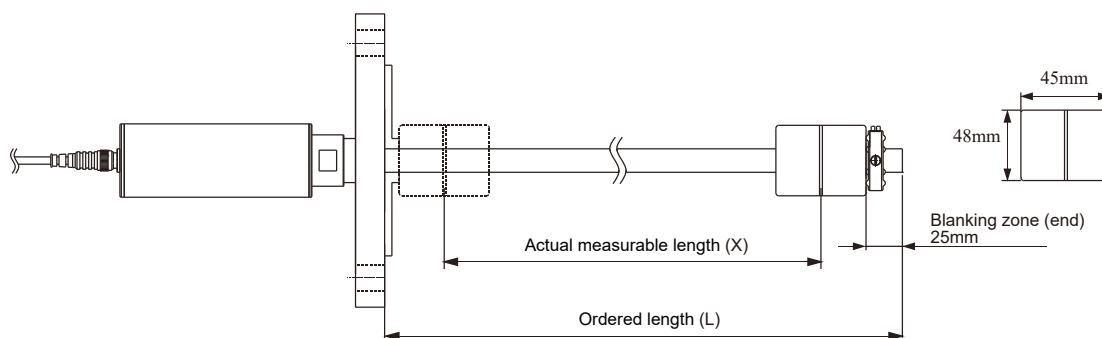
Below 2m,stem $\phi 12.7$



Above 2m,stem $\phi 16$



Below 2m,stem $\phi 12.7$,with PP coating to $\phi 17.2$

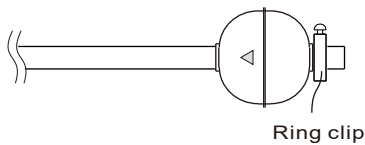


INSTALLATION

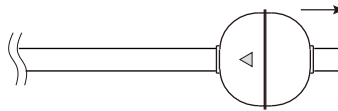
1. Loop power 24Vdc $\pm 10\%$
2. The product is calibrated before shipment and should be sufficient to meet user needs.
3. Do not bend the stem, put pressure on it or force it in any manner.
4. For best results, use the included float only.
5. When the mounting hole is large enough, guide the stem and float through the hole to install.
6. If the hole is NOT large enough, remove float, install the stem and assemble float from inside the container.
7. When assembling the float onto the stem, the float's direction mark should face the housing.
8. Ensure the float stopper is fixed firmly.
9. If the stem is bent and can not work, it needs to be returned to the factory for calibration.
11. Bubble wrap/foam packaging is necessary to ensure safety during transportation.
12. Unnecessary opening of housing may affect accuracy.

Removing the float

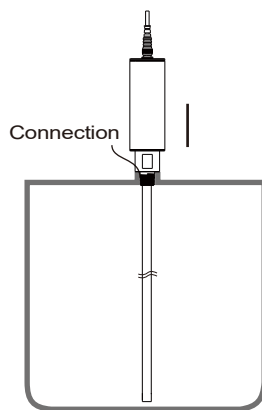
Step 1:
Loosen the stopper at stem end



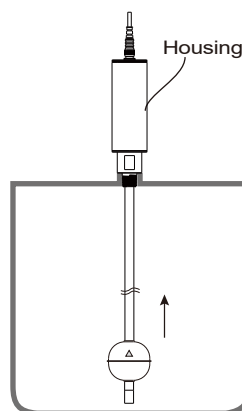
Step 2:
Take off the float



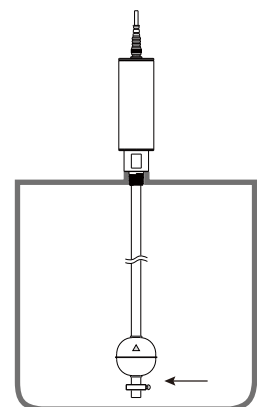
Step 3:
Install the sensor onto the tank,
and tighten the connection



Step 4:
Assemble the float onto the stem
and tighten the connection the
housing. Note the direction of float



Step 5:
Firmly fasten the stopper



MODEL NUMBER / ORDER CODE COMPARISON TABLE

Model Number	Order Code
EG374 Anti-Corrosion type	EGX1001B-B1
EG371 Ex- Proof type	EGX1001B-A1
EG37A Ex- Proof High temperature type	EGX1021B-A1
EG36 Display type	EGX3001B-A1
EG36 High temperature display type	EGX3021B-A1
EG50	EGX5 9999-99
EG60	EGX6 9999-99

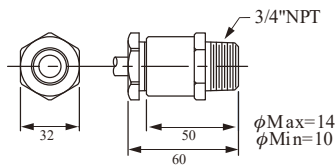
ACCESSORIES

Cable Conduit - Ex d IIC

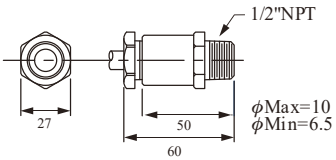
Material: Washer — NBR

Body— Copper alloy(3/4"NPT)
Nickel plated(1/2"NPT)

HP415-A23100MH01(29-1104)



HP415-A23000MG01(29-1108)



②5 **Analog**

0: None
 A: 4~20 mA
 B: 20~4 mA
 L: 4~20 mA x 2 sets
 M: 20~4 mA x 2 sets
 ※ " L " . " M " options are only available with EG50

②6 **Digital output**

0: None
 B: RS-485
 C: RS485 (RS485 with temperature x 1pcs)
 E: HART
 F: HART 7.3 with temperature sensor x 1pcs
 ※ Only RS485 can be selected for EG50.

②7 **Housing**

A: Top conduit
 B: Side conduit

②8 **Response time**

A: 16 Hz (EG36 , EG37)
 C: <1 KHz (EG50)

②9 **Material and surface roughness**

0: None
 A: Ra < 0.3
 B: Ra < 0.5
 C: Ra < 0.8

③0 ③1 ③2 ③3 **Length**

※ Max. probe length for EG50 is 1000m.

EGX ⁰⁴ ⁰⁵ ⁰⁶ 00 - ⁰⁹ ¹⁰ ¹¹ ¹² ¹³ ¹⁴ ¹⁵ ¹⁶ ¹⁷ ¹⁸ ¹⁹ ²⁰ ²¹ ²² ²³ ²⁴ ²⁵ ²⁶ ²⁷ ²⁸ ²⁹ ³⁰ ³¹ ³² ³³ ³⁴ ³⁵

⁰⁴ Version

6: EG60

⁰⁵ ⁰⁶ Model

00: Standard
02: Hi-temperature
03: Sanitary

⁰⁹ ¹⁰ Probe type

A1: Probe type
B1: Anti-Corrosion probe type

Connection

¹¹ ¹²

Flange item
AI : 3A
AK: JIS-FF
AN: ANSI-RF
AS: DIN-FF

Thread item
AA: JIS
AC: ANSI

¹³ ¹⁴

A5: 1/2"
A7: 3/4"
A8: 1"
B1: 1-1/2"
B2: 2"
B4: 2-1/2"
D7: DN20
D8: DN25
D9: DN32
E1: DN40
E2: DN50
E3: DN65

¹⁵ ¹⁶

00: None
01: PT male
03: PF male
07: NPT male
40: 5 kg/cm²
42: 10 kg/cm²
48: 150 Lbs
49: 300 Lbs
57: PN10
58: PN16

(Next page)

1F: $\phi 8\text{mm}$
2A: $\phi 12.7\text{mm}$
2D: $\phi 17.2\text{mm}$

- ※ PT100 is not available for dia.8 mm probe
- ※ Suggested max. length for dia.8mm probe is less than 1000mm, to prevent risks on installation and transportation.
- ※ Suggested min. dia.17.2mm probe if for more than 2000mm measuring range, to prevent risks on installation and transportation.
- ※ Diameter for PP coated probe is 17.2mm, suggested the measuring range to be less than 2000mm

MA: SUS 304
MB: SUS 316
MC: SUS 316L
18: PP coating

00: None		
S3: 45*55*15 (E>0.7)		P3: 48*45*18.5 (E>0.6)
SC: 45*55*15 (E>0.9)		PC: 48*45*18.5 (E>0.9)
S4: 52*52*15 (E>0.75)		NC: 48*46*20 (E>0.5)
SD: 52*52*15 (E>0.9)		NE: 48*46*20 (E>0.9)
NB: 48*46*15.6 (E>0.5)		S5: 75*73*20 (E>0.7)
ND: 48*46*15.6 (E>0.9)		SE: 75*73*20.5 (E>0.9)
F3: 45*45*20 (E>0.65)		A1: 32*69*10.9 (E>0.75)
FC: 45*45*20 (E>0.9)		AA: 32*69*10.9 (E>0.9)

- ※ Only “A1”, “AA” can be selected for sanitary.

00: None		
SC: 45*55*15	(E>0.9)	PC: 48*45*18.5 (E>0.9)
SD: 52*52*15	(E>0.9)	NE: 48*46*20 (E>0.9)
ND: 48*46*15.6	(E>0.9)	SE: 75*73*20.5 (E>0.9)
FC: 45*45*20	(E>0.9)	AA: 32*69*10.9 (E>0.9)

A: 2 wire
B: 4 wire

(Next page)

EGX 0405060708091011121314151617181920212223242526272829303132333435

②⑥ **Analog output** _____

0: None
A: 4~20mA
B: 20~4mA
E: 0~5V
F: 5~0V
G: 0~10V
H: 10~0V

②⑦ **Digital output** _____

0: None
B: RS-485
C: RS485 (RS485 with temperature x 1pcs)
E: HART
F: HART 7.3 with temperature sensor x 1pcs

②⑧ **Housing** _____

A: Top conduit
B: Side conduit

②⑨ **Response time** _____

A: 16 Hz
C: 250Hz

③⑩ **Linearity** _____

3: 0.02% F.S
7: 0.05% F.S
8: 0.1% F.S
V: 0.1 mm
W: 0.2 mm
X: 0.5 mm
Y: 1 mm

※ Only “7” , “Y” can be selected for 2 wire type
※ All can be selected except “Y” for 4 wire type
※ Refer specification descriptions for more details of options

③⑪ **Material and surface roughness** _____

0: None
A: Ra < 0.3
B: Ra < 0.5
C: Ra < 0.8

③②③③③④③⑤ **Length** _____

Code	Probe Length
0050~5500	50~5500mm

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